Make use the .dxf files for this

1x Base Mount

1x Tube Holder

3x Bearing Mounts

If you plan to use the .gcode, you will only have to run one job for the bearing mounts as all three are in the same job, **THE GCODE WILL ONLY WORK IF YOU ARE USING THE LOTOS LT5500D PLASMA CUTTER** this is the same cutter that we recommend, and are using.

Plasma cutter settings

55 amps

70psi dynamic

1/16” torch offset from stock

Reference pictures so you can accurately size the stock metal





